

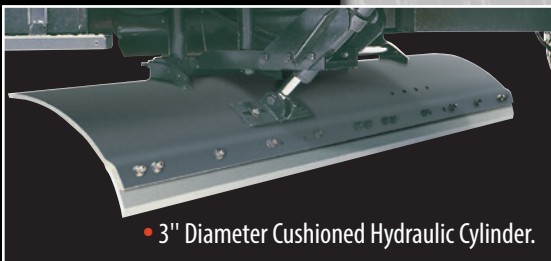


Model IB-10A

UNDERBODY SCRAPER TRUCK MOUNT



Patent Pending



- 3" Diameter Cushioned Hydraulic Cylinder.



- May Be Installed In Combination with Plow and Wing.

- Moldboard: 3/4" x 20" x 10 ft., 17" radius.
- AASHO & Carbide Punch.
- Two (2), 1/2" x 6" DBC Cutting Edges.
- Hydraulic Accumulator System for Consistent Pressure.

- 1-1/2" Cold Rolled Steel Hinge Shaft.
- High-Visibility End Markings.
- 500 PSI Pressure Reducing Valve Included.
- Heavy-Duty Construction Throughout.
- Compact Design For Easier Installation and Better Blade Contact Angle.

SPECIFICATIONS

The following specifications are designed to assist you in acquiring a

Falls® Underbody Snow and Ice Scraper

or its equal. The dimensions within the specifications are intended to indicate the size, type, and quality of unit desired.

Moldboard: Shall be minimum 3/4" thick x 20" SEF 40/50 carbon steel smooth rolled to a 17" radius. Moldboard shall be formed to accept double bevel curved cutting edges. Moldboard shall be punched to accept AASHO standard cutting edges as well as standard carbide punching. Moldboard shall come supplied with two (2) 1/2" x 6" cutting edges. Moldboard shall be drilled to allow mounting the lift cylinder on the left or right side of the chassis frame. Moldboard ends to be clearly marked with reflective tape.

Hydraulic Cylinder: Shall be minimum 3" diameter double-acting with 11-1/2" stroke. The cylinder shaft shall be minimum 1-1/2" diameter and shall be coated with minimum 36 hour salt spray chrome. Hydraulic cylinder shall have an operating pressure of 2500 psi and shall be tested for a minimum 7500 psi burst strength. Hydraulic cylinder shall have urethane Polypack seals and urethane wiper.

Hydraulic Accumulator: The hydraulic lift cylinder shall be protected with a nitrogen-charged hydraulic piston-type accumulator, 116 cu. in. capacity, to allow scraper moldboard movement due to road surface irregularities. Accumulator shall be precharged to 375 psi. Coil springs for shock abatement are not acceptable.

Pressure Reducing Valve: A pressure reducing valve shall be provided for installation in the accumulator circuit and shall not allow "bleed out" or dumping of oil in the circuit. Maximum pressure not to exceed 500 psi. A liquid-filled pressure gauge, 0-1000 psi, shall be installed in the cab for monitoring.

Mounting Assembly: Hinge shaft shall be minimum 1-1/2" cold-rolled steel. Hanger arms shall be minimum 2-3/8" OD x 1-13/16" ID DOM tubing.

Paint: Shall be black.

ID & Warranty: Unit shall be identified with a metal plate riveted to the moldboard. ID tag shall include model, serial number, and manufacturer. 12-month limited warranty.

Options: 10, 11, & 12 ft. moldboard lengths. 1" thick moldboard.

Approved models include Falls Model IB-10A or equal.

Non-approved makes and models must contact procurement office or bidding agency a minimum of two (2) weeks prior to bid opening for evaluation.

YOUR DEALER IS:

Specifications are subject to change without notice.

The policy and promise of Little Falls Machine, Inc. is continuing product improvement. Design change and structural alterations may occur without prior notice. Such changes will not sacrifice quality or product integrity.

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